

Work Order ID 55804

February 2, 2010 8:27:26 AM

Page 1

Item ID: D3335-1

Accept

Revision ID:

Item Name: Short Spring

Start Date: 2/02/10 Start Qty: 10.00

Required Date: 2/02/10 Req'd Qty: 10.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3335	Rev D

100		0.00
-----	--	------



Small Fab

Memo

Small Fab

Cut per drwg D3335 RevD

110	QC5- Inspect part completeness to step on W/O	0.00
-----	---	------



QC

Memo

Quality Control

120	Identify as per dwg & Stock Location: <u>51</u>	0.00
-----	---	------



Packaging

Memo

Packaging



Setup Start



Stop



Cust Item ID:

Customer:



EP 10/02/02 (6)

8 10/02/02 (6)

10/02/03 (6)

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Item ID: D3335-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Short Spring

Start Date: 2/02/10 Start Qty: 10.00



Cust Item ID:

Required Date: 2/02/10 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/02/04 JF
MF
10-2-3

Picklist Print

February 2, 2010 8:27:25 AM

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Work Order ID: 55804

Parent Item: D3335-1

Parent Item Name: Short Spring

Comments: IPP A106.02.10 New issue EC

Start Date: 2/02/10

Required Date: 2/02/10

Start Qty: 10.00

Required Qty: 10.00

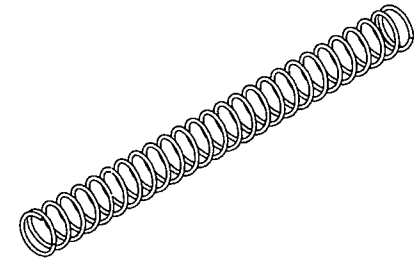
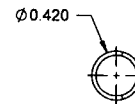
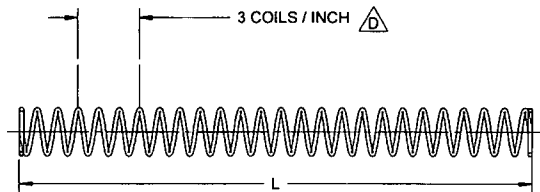
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3335 Spring		Manufactured	No				Each	17.0000	5.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	17	
31593	10	
44089	6	
45281	1	

Ep 10/02/02

3x 1,5
3x 1,5

SPECIFICATION CONTROL DRAWING



no 55804

D3335-X SPRING

DART P/N	L (in)	
D3335-1	4.38	△B
D3335-3	7.63	△B
D3335-5	1.20	△C

RELEASED
09/2/05/WP

NOTES:

- 1) MATERIAL: SPRING STEEL, $\phi 0.035$ WIRE
- 2) FINISH: LPS PROCYON
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) POSSIBLE SUPPLIER: VICTORY SPRINGS, LENGTH REQUIRED: 12"

REV.	DESCRIPTION	BY	DATE
D	ADD 3 COILS / INCH	PH	08.06.05
C	ADDED D3335-5, CHANGED FINISH	RF	05.12.19
B	4.38 WAS 4.13; 7.63 WAS 6.80	MB	05.08.11
A	NEW ISSUE	MB	04.12.07
DESIGN	MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3335 TITLE SPRING SCALE NTS DATE 08.06.05	
DRAWN	MB		
CHECKED	MB		
MFG. APPR.	MB		
DE APPR.	MB		
DATE	08.06.05	<small>COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	